

Date: Thursday, 10/5/2006 3:35:10 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 28876	
Estimate Number : 11150	
P.O. Number : <i>N/A</i>	Part Number : D3215041
This Issue : 10/5/2006 S.O. No. : <i>N/A</i>	Drawing Number : D3215 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 28142	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 10/24/2006 Qty: 36 Um: Each
Checked & Approved By : <i>[Signature]</i> 06 10 05	
Comment : Est. A 03.10.28 New Issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 2197 to Tulmar Safety Systems *c20611006* *(36)*

D3215-041 as per Dwg D3215

Ship to Tulmar

Certificate of Conformity is required

2.0

D3215041

Harness Assembly



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Harness Assembly

3.0

D32153

Webbing Tidy



Comment: Qty.: 1.0000 Each(s)/Unit Total : 36.0000 Each(s)

Webbing Tidy

Qty Part Number Description Batch

1 D3215-3 Webbing Tidy B28878

4.0

D32161

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 36.0000 Each(s)

Fitting

Qty Part Number Description Batch

1 D3216-1 Fitting 5 x B28145 / 31 x B28879

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 06/10/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 28876

Part Number: D3215041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

PV 4/10/26 (36)

6.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

10-10-26 36 QSP 019

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PV 4/10/26 (36)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(36)

Comment: FINAL INSPECTION/W/O RELEASE

10/10/27

Job Completion



10/10/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

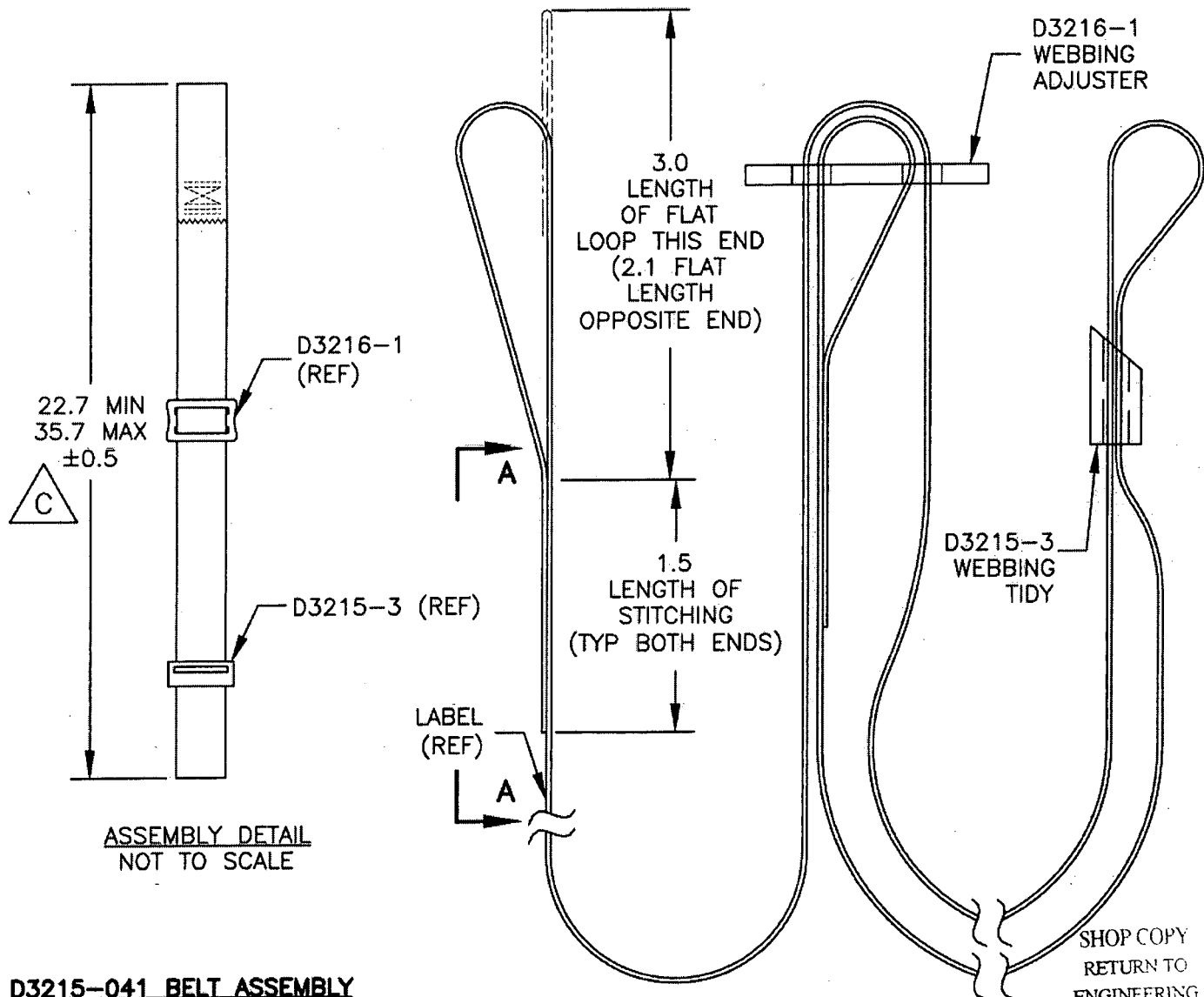
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	<i>CP</i>	DRAWN BY	<i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>#</i>	APPROVED	<i>#</i>	DRAWING NO. D3215	REV. C SHEET 1 OF 3
DATE	04.03.05			TITLE BELT ASSEMBLY	SCALE NTS
A	03.09.19			NEW ISSUE	
B	04.01.12			AS MANUFACTURED; ADD TOLERANCE	
C	04.03.05			REDUCE LENGTH; CLARIFY STITCHING	

RELEASED
04.03.08 *#***D3215-041 BELT ASSEMBLY**

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING,
TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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WORK ORDER
NO. 28876

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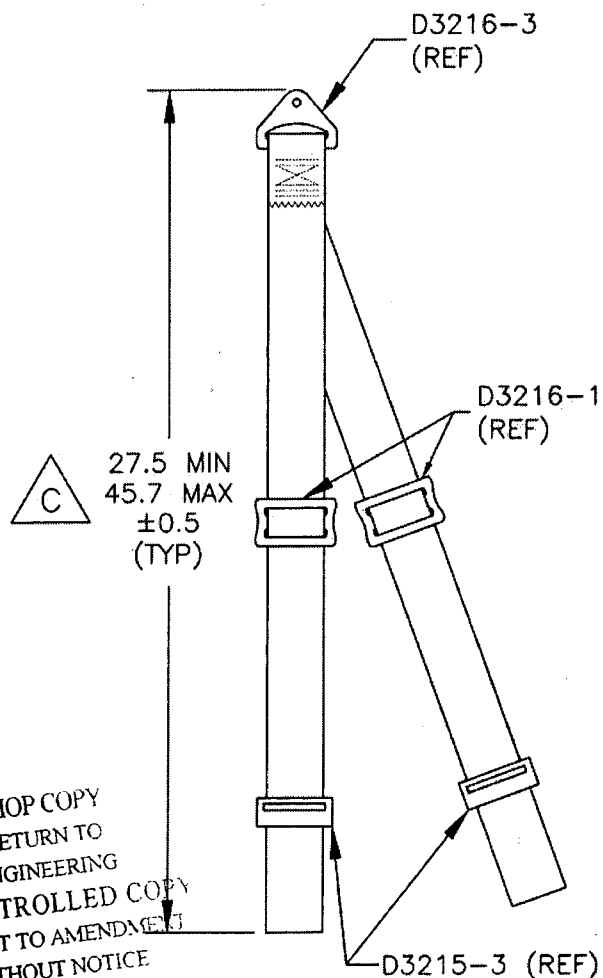
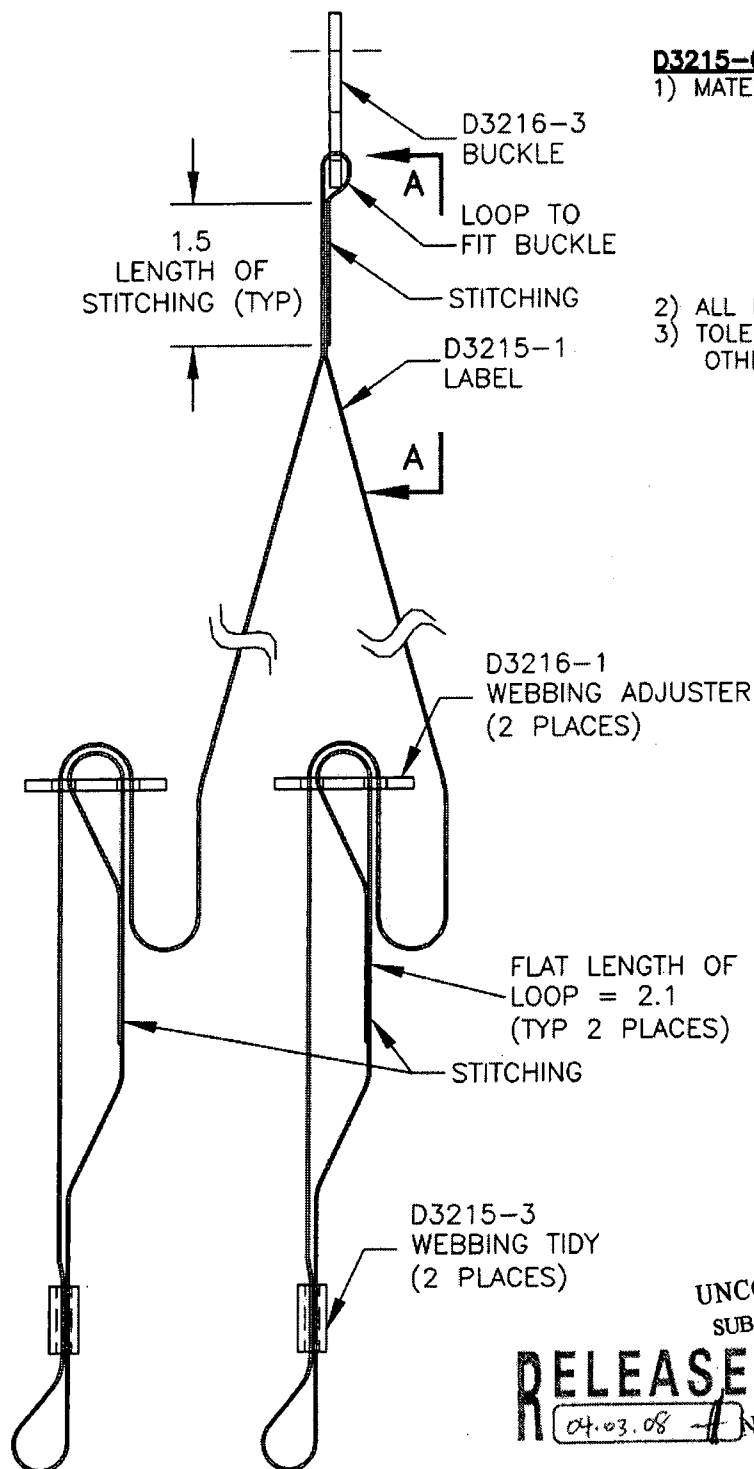
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CHECKED	APPROVED	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05	TITLE BELT ASSEMBLY		SCALE NTS

D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK
BLACK POLYESTER WEBBING,
CERTIFIED TO FAR 29.853A3,
TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3,
BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.



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RELEASED
04.03.08

WORK ORDER
28876

ASSEMBLY DETAIL
NOT TO SCALE

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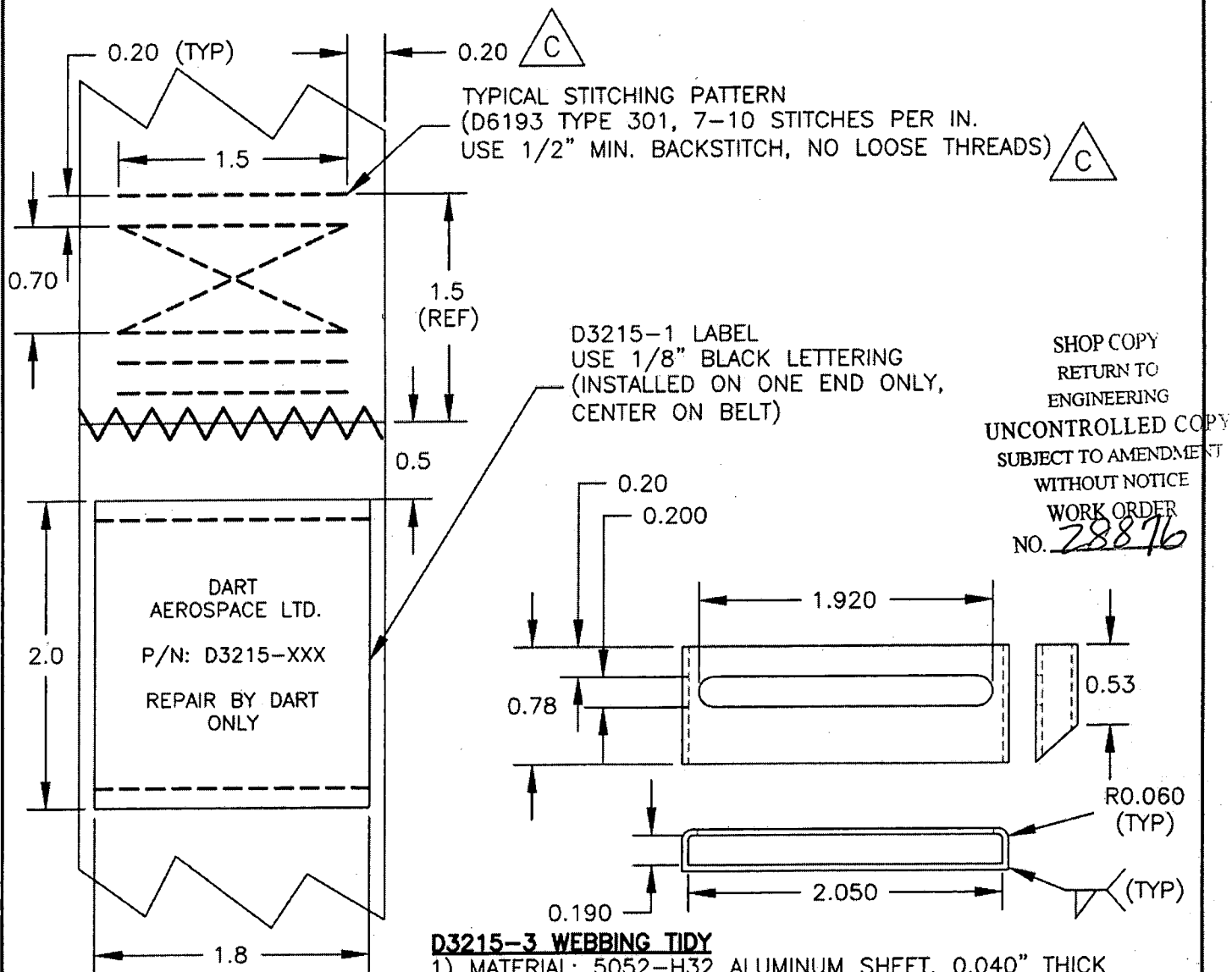
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05	TITLE HARNESS ASSEMBLY		SCALE 1:1

VIEW A-A

XXX = 041 FOR D3215-041
XXX = 043 FOR D3215-043



RELEASED
04.03.08

D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
NOTED

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RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-23867

Ship Date

26-Oct-06

COPY

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: Main Finished Goods Location
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18335	10-Oct-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00002197	Pick-Up	23867	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8937
Belt Ass'y, 1/2" wide, Black Webbing
Drawing No: D3215-041
Rev: C
Item 1
Lot No: BATCH0000000017 Qty: 36

36 EA 36

8938
Belt Ass'y, 1/2" wide, black Webbing
Drawing No: D3215-043
Rev: C
Item 2
Lot No: BATCH0000000012 Qty: 8

8 EA 8

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Liberte
Authorized Inspector

10/26/2006

Date